2-CHLORO-2-CYCLOPROPYLIDENACETATE IN SYNTHESIS II:¹ FACILE CONSTRUCTION OF VARIOUS SPIROCYCLOPROPANE ANELLATED HETEROCYCLES

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Abstract - Methyl 2-chloro-2-cyclopropylidenacetate (1a) reacts with 1,2- and 1,3-bidentate nucleophiles in a heterogeneous system of solid base and dichloromethane under phase transfer catalysis. Spirocyclopropane anellated heterocyclic carboxylates 7, 9, 14, 10, 11 were obtained with KOH from 2aminothiophenol, 1,2-dihydroxybenzene, 1,3-propanedithiol and with K₂CO₂ from 2-aminophenol and 2-aminoethanethiol respectively. With KOH the latter gave the seven-membered lactam 13 and 2-aminophenol led to methyl 4-benzoxazolylbutyrate 12. The adduct of benzylamine to the t-butyl ester 1b in a three-step sequence yielded the β -lactame 24 and an isomeric compound, probably the imido- β -lactone E/Z-25. Following a similar strategy, i.e. a sequence of Mukaiyama type alkylation, substitution, functional group interconversion and cyclization. 1a was converted to the cyclic imine 29a which served as a precursor to the carbapenam derivative 31. Finally, a few examples of 1,3-dipolar cycloaddition onto 1a are reported. Diazomethane added regioselectively in the "normal", diphenyl-diazomethane in the opposite mode to yield pyrazolines 33a and 34a respectively; 2-diazopropane gave both regioisomeric pyrazolines. The primary cycloadduct of nitrilylid 35 and 1a could not be isolated but rather the pyrrole derivative 38 derived by ring-opening rearrangement.

INTRODUCTION

Multifunctional small molecules are versatile building blocks and often essential for short and elegant routes in organic synthesis. Methyl 2-chloro-2-cyclopropylidenacetate (1a), which is readily available in two steps from tetrachlorocyclopropene and ethylene,² is an outstanding example.^{1,3} With its methoxycarbonyl group, chloro substituent, double bond and three-membered ring, 1a contains four types of functionality tightly condensed in a narrow molecular frame. One or more of these can come to play a role depending on the reaction partner and the conditions.^{4,5,6} In view of this differential reactivity pattern it was conceived that 1 could ideally serve as a precursor to a wide variety of spirocyclopropane anellated heterocycles. Such compounds bear a considerable potential of being biologically active, either pharmaceutically like the spirocyclopropane analogue of penicilline,⁷ or as enzyme inhibitors.⁸ We have therefore tested three strategies to generate new heterocycles with spirocyclopropane groups from 1 and herein report our first results.

Michael Addition - Ring Closure in the Reaction of 1a with 1,2- and 1,3-Bidentate Nucleophiles

With respect to the high Michael acceptor reactivity of 1a as demonstrated with a variety of nucleophiles, 1,2,5,6 it was conceived that heterocycles 4 would be formed upon addition of a bidentate

nucleophile 2 onto 1a followed by ring closure of the intermediate 3 through nucleophilic substitution of the chlorine atom at the newly formed sp^3 carbon center adjacent to both the carbonyl and the cyclopropyl group. Alternatively, the intermediate 3 could cyclize by nucleophilic attack on the methoxycarbonyl group to eventually give heterocycles of type 5 (scheme 1).



Scheme 1.

The first route (type a) has indeed previously been verified in the synthesis of the spirocyclopropane analogue of penicilline from benzyl 2-bromocyclopropylidenacetate and 4-mercaptoazetidin-2-one.⁷ In order to test the generality of this concept, the α -chloroacrylate 1a was treated with 2-aminothiophenol (6) in methanol in the presence of triethylamin; but rather than the expected benzoanellated dihydro-1,4-thiazine derivative 7, only the methanol adduct of 1a, methyl(1'-methoxycyclopropyl)chloroacetate (8)² was obtained. Under heterogeneous conditions, however, in dichloromethane with powdered potassium hydroxide and dibenzo[18]crown-6 as a phase transfer catalyst (PTC), 1a smoothly reacted with 6 to give methyl spiro[cyclopropane-6,1'-dihydro-4H-1,4-benzothiazine]-5-carboxylate (7).



This liquid/solid two phase system proved to be successful with a variety of bidentate nucleophiles, such as 1,2-dihydroxybenzene (brenzcatechol), 1,2-aminoethanethiol (as ammonium salt), 1,3-propanedithiol and 2-aminophenol. The type of product, however, critically depended on the nature of base used in the reaction (see scheme 2). Thus brenzcatechol gave the six-membered heterocycle 9 under identical conditions as 6 gave 7, whereas 2-aminophenol and 1,2-aminoethanethiol formed the corresponding dihydro-4H-1,4-oxazine 10 (40%)



Scheme 2.

and tetrahydro-4H-1,4-thiazine derivative 11 (43%) respectively only in the presence of potassium carbonate. When potassium hydroxide was employed, the seven-membered heterocycle 13 (48%) was obtained with 2-aminoethanethiol, and more strikingly yet, the five-membered ring 12 (45%) without a spirocyclopropane group was formed with 2-aminophenol. While 13 is obviously formed by a type b cyclization of a type 3 intermediate, the formation of 12 can only occur by a more complex sequence of reaction steps (scheme 3). In this case carbene intermediate 16 could evolve from the α -chloroenolate 15, and 16 would rapidly undergo ring-enlargement to the cyclobutenamine derivative 17. Such rearrangements of cyclopropylcarbenes to cyclobutenes are commonly known,⁹ and exactly such a transformation of an α -chloro- α -cyclopropylacetic acid esterenolate to a stable aminocyclobutene has recently been observed in our laboratory.¹⁰ The secondary enamine undergoes a prototropic shift to the 2-methoxycarbonylcyclobutanonimine 18, which cyclizes to the benzoxazol enolate 19 by nucleophilic attack at the iminocarbon with subsequent opening of the fourmembered ring.

A similar sequence of Michael addition and ring closure was also conceived for the construction of novel spirocyclopropane anellated β -lactams which could serve as intermediates for valuable monobactams.¹¹ Reaction of the *tert*-butylester 1b with benzylamine in methanol gave the benzylamino derivative 20 in 56 % yield. The ester was cleaved with trifluoroacetic acid in dichloromethane and the β -aminoacid isolated as the hydrotrifluoroacetate 21. Upon treatment of 21 with propenoxide in ethanol,¹² the aminoacid 22 was liberated and in turn treated with 2-chloro-1-methylpyridinium iodide (23)¹³ as condensing agent to be transformed



Scheme 3.

into the β -lactam 24 directly (52 %) (scheme 4). Surprisingly, an isomeric second product was obtained in 45% yield, definitely formed from the same β -aminoacid intermediate 22, which according to its spectroscopie data most probably was the iminolactone (E/Z)-25.



Scheme 4.

Heterocycles from 1 by Michael Addition - Substitution - Functional Group Interconversion - Cyclization Following an alternative scheme, 1 can be reacted with two appropriate nucleophiles to first undergo Michael addition, then substitution, and the product can eventually be cyclized after functional group interconversion. Thus, Mukaiyama type addition¹⁴ of (1-phenylvinyl)trimethylsilylether (26) to 1a under titanium tetrachloride catalysis gave the δ -ketoester 27 in 44% isolated yield (non-optimized conditions). The chloro substituent in 27 was readily exchanged with sodium azide in dimethylformamide virtually quantitatively, and reduction of the azide function in 28 with hydrogen sulfide in pyridine/triethylamine/water¹⁵ lead to the γ -ketoamine which immediately cyclized under the reaction conditions (see scheme 5).





Methyl spiro[cyclopropane-1,3'-(5-phenyl-3,4-dihydropyrrolenine)]-2'-carboxylate (29a), which was isolated in 87% yield, was considered a good model compound to study the potential of such cyclic imines as precursors to spirocyclopropane anellated carbapenam derivatives. An attempted [2+2]-cycloaddition of phthalimidoketene¹⁶ onto 29a did not lead to the bicyclic β -lactam. This lack of reactivity may well be due to the phenyl substituent in 29a which would unfavorably interact with the phthalimido group on the ketene in the transition state of the cycloaddition. This is also apparent in the behaviour of 29a towards the Fischer carbene complex 30 under photolytic conditions.¹⁷ Reaction of 29a with 30 occurred very slowly and gave the bicyclic β -lactam 31 in 10% yield after 6 days with 75% starting material 29a recovered. It can easily be foreseen that unsubstituted 29b would give better yields in such cycloadditions.

It is worth noting that a single diastereomer was isolated after the addition of 29a to 30. The relative configuration of 31 was determined by nuclear Overhauser effect (NOE) measurements. The results (see experimental part) are consistent only with a *syn* orientation of the 2-methoxycarbonyl, the 5-phenyl and the 6-ethoxy groups

1,3 - Dipolar Cycloadditions onto 1

The most general method to produce five-membered heterocycles is by cycloaddition of 1,3-dipolar reagents or reactive intermediates onto double bonds.¹⁸ In view of its high reactivity both as a dienophile¹ and a Michael acceptor,^{2,5} 1 should also be a resonably good dipolarophile. In order to test for its reactivity in this respect, 1a was treated with several diazoalkanes.

When a solution of 1a and excess diazomethane in ether was kept at -20 °C for 20 h, the starting material 1a had completely disappeared and virtually pure pyrazoline 33a was obtained in quantitative yield after

evaporation of the solvent. The regioisomer 34a could not be detected. The constitution of 33a was strongly corroborated by its ¹H and ¹³C NMR spectral data in comparison with those of the diphenyl derivative 34a, which was checked by X-ray crystallography.

While 2-diazopropane in ether/xylene solution at -20 °C gave both regioisomeric cycloadducts 33b and 34b (ratio 92:8) in quantitative yield within 24h, diphenyldiazomethane like diazomethane afforded a single product 34c, but with the opposite regiochemistry (see table 1). In order to have an absolute standard of ¹³C chemical shifts of such pyrazolines, the crystal structure of methyl 4-chloro-5,5-diphenyl-spiro[cyclopropane-1,3'-1-pyrazoline]-4-carboxylate (34c) was determined by X-ray diffraction (see fig.1 and table 2).



Scheme 6.

Table 1. Cycloadditions of diazoalkanes 32 onto 2-chlorocyclopropylidenacetate (1a) (see scheme 6).

32	R	Conditions	33	34	Isol. Yield [%]	Solvents
a	Н	-20 °C, 20 h	>98	<2	98	Et ₂ O
b	Me	-20 °C, 24 h	92	8	99	Et ₂ O/xylene
с	Ph	+20 °C, 3 d	<2	>98	64	petrolether 60/80

The predominance of the 'abnormal' [2+2]-cycloadduct²⁰ 34c may arise from unfavorable steric interactions between the phenyl groups and the cyclopropane ring in the transition state; a similar orientation has previously only been observed in the addition of diphenyldiazomethane to acetylenic dipolarophiles.²¹ This inverted regioselectivity of 32c may also be caused by a difference in dipolar character between 32c and 32a. In diphenyldiazomethane (32c) the two π -donor substituents may be expected to favor a larger contribution of $\Theta N=N=CR_2$ character to the ground state.²²



Fig.1. Crystal structure of methyl 4-chloro-5,5-diphenyl-spiro[cyclopropane-1,3'-1-pyrazoline]-4-carboxylate (34c).¹⁹

Bond distar	nce (pm)	Angle (°)		Dihedral angle (°)	Dihedral angle (°)	
N1-N2	123.3(4)	N2,N1,C5'	112.5(3)	C2,C3',N2,N1	-159.42	
N1-C5'	152.4(3)	N1,C5',C4'	101.7(2)	C3,C3',N2,N1	132.45	
C4'-C5'	158.1(4)	C5',C4',C3'	100.7(2)	C3',N2,N1,C5'	-1.59	
C3'-C4'	153.0(4)	C4',C3',N2	106.4(3)	N2,N1,C5',C4'	14.99	
C3'-N2	144.0(4)	C3',N2,N1	113.6(2)	CI,C4',C5,C11	-29.73	
C1-C2	149.3(5)	C2,C1,C3	59.8(2)	C1,C4',C5',C21	99.56	
C1-C3	149.1(5)	C1,C2,C3	60.0(2)			
C2-C3	148.7(5)	C1,C3,C2	60.2(2)			
C4'-Cl	176.4(3)	C3',C4',C41	108.1(2)			
C4'-C41	153.2(4)					

Table 2. Relevant structural parameters of 34c.¹⁹

At room temperature, 1a also readily reacted with the nitrile ylid 35 (see scheme 6). The only product isolated, however, was the pyrrole derivative 38 (41% yield), which obviously arose via 37 formed from the primary cycloadduct 36 by a cyclopropylcarbinyl homoallyl rearrangement.

CONCLUSIONS

The differential multifunctionality of 2-chlorocyclopropylidenacetates 1 can indeed be utilized sequentially in at least three different ways to construct heterocyclic systems with spirocyclopropane groups. The one-pot reaction of 1a with 1,2- and 1,3-bidentate nucleophiles, especially the factors which govern the formation of a seven- and even an eight-membered ring (12) deserve further attention.

The sequence of nucleophilic addition, nucleophilic substitution, functional group interconversion and cyclization can definitely be exploited to give a wide variety of heterocyclic systems, and the same is true for the 1,3-dipolar cycloadditions. It is remarkable that 1 as a tetrasubstituted olefins so readily reacts with diazoalkanes and even with a nitrilylid.

EXPERIMENTAL PART

General remarks. Melting points (uncorrected) were determined in a Wagner & Munz melting point apparatus. - ¹H-NMR: Bruker WH 270 (270 MHz), δ (ppm) = 0 for tetramethylsilane, 7.16 for benzene (C₆D₅H), 7.26 for chloroform. - ¹³C-NMR: Bruker WP 80 (20.17 MHz), Bruker WH 270 (67.93 MHz), Bruker WM 400 (100.62 MHz), δ (ppm) = 0 for tetramethylsilane, 77.0 for deuterochloroform, 128.0 for [D₆]benzene. In general, DEPT spectra²⁵ were recorded to assist the interpretation of ¹³C NMR data: CH₃ or CH² = positive DEPT signal (+), CH₂ = negative DEPT signal (-), C = (quarternary) no DEPT signal (ϕ). - IR: Perkin-Elmer 125, 297, 399. -MS: Varian MAT CH7 with Varian Aerograph 1740, Varian MAT 112 with Varian Aerograph 1400 (GC-MS with 25m fused silica capillary column Oribond SE 54) and Varian MAT 311A (high resolution).

Methyl spiro[cyclopropane-1,6'-dihydrobenzo-4H-1,4-thiazine]-5'-carboxylate (7) (General procedure): To a solution of 300 mg (2.05 mmol) methyl 2-chloro-2-cyclopropylidenacetate $(1a)^2$ in 15 ml anhydrous dichloromethane was added 500 mg (8.9 mmol) anhydrous, powdered potassium hydroxide. After addition of 50 mg (0.14 mmol) dibenzo-[18]-crown-6 and 260 mg (2.1 mmol) 2-aminothiophenol the mixture was stirred for 24h under inert gas atmosphere. 20 ml water were added, layers were separated, and the aqueous phase was extracted with dichloromethane. The organic solution was dried over magnesium sulfate, the solvent evaporated and the residue purified by chromatography (SiO₂, pentane/ether 4:1), yield 221 mg (46 %) 7 as a white solid, m.p. 46 °C. - ¹H-NMR (270 MHz, CDCl₃): $\delta = 1.21$ (m, 2H), 1.25 (m, 2H), 3.65 (bs, 1H), 3.70 (s, 3H), 4.48 (s, 1H), 6.70 (m, 2H), 7.13 (m, 1H), 7.37 (m, 1H). - IR (KBr): 3460 (NH), 3360 (NH), 3080, 3020, 2980, 2920, 1740 (C=O), 1600, 1470, 1420, 1360, 1250, 1140, 1120, 750 cm⁻¹. - MS (70 eV): m/z (%) = 235 (25, M⁺, C₁₂H₁₃NO₂S), 203 (41, C₁₁H₉NOS), 176 (100, C₁₀H₁₀NS). - (Found: 235.0667(2) (MS). Calc. for C₁₂H₁₃NO₂S: 235.0667).

Methyl spiro[cyclopropane-1,6'-dihydrobenzo-4H-1,4-dioxine]-5'-carboxylate (9): According to the general procedure (see above) a solution of 1.39 g (9.5 mmol) **1a** in 30 ml dichloromethane was treated with 1.58 g (14.4 mmol) 1,2-dihydroxybenzene, 1.60 g (28.6 mmol) powdered potassium hydroxide and 50 mg (0.14 mmol) crown ether and stirred for 48 h at ambient temperature. Aqueous work-up and purification by chromatography (SiO₂, pentane/ether 5:1) gave 878 mg (42 %) 9 as a colorless oil. - ¹H-NMR (270 MHz, CDCl₃): δ = 0.87 (mc, 1H), 1.03 (mc, 1H), 1.18 (mc, 1H), 1.30 (mc, 1H), 3.76 (s, 3H), 4.35 (s, 1H), 6.84 (m, 3H), 7.02 (m, 1H). - IR (film): 3060, 3020, 3000, 2940, 1750 (C=O), 1580, 1490, 1250, 1100, 1070, 860, 840, 750 cm⁻¹. - MS (70 eV): m/z (%) = 220 (43, M⁺, C₁₂H₁₂O₄⁺), 188 (18, C₁₁H₈O₃), 161 (100, C₁₀H₉O₂), 147 (19), 134 (22), 121 (31, C₇H₅O). - ¹³C-NMR (67.92 MHz, CDCl₃, additional DEPT): δ = 9.99 (-), 12.31 (-), 52.23 (+), 59.17 (ϕ), 76.93 (+), 116.93 (+), 117.31 (+), 121.29 (+), 122.25 (+), 143.09 (ϕ), 143.95 (ϕ), 168.46 (ϕ). - (Found: C, 65.54; H, 5.48. Calc. for C₁₂H₁₂O₂(188.2): C, 65.45; H, 5.49).

Methyl spiro[cyclopropane-1.5'-dihydrobenzo-4H-1.4-oxazine]-6'-carboxylate (10): According to the general procedure (see above) a solution of 227 mg (1.55 mmol) 1a in 15 ml dichloromethane was treated with 219 mg (2.01 mmol) 2-aminophenol in the presence of 345 mg (2.50 mmol) potassium carbonate and 50 mg (0.14 mmol) crown ether and stirred at ambient temperature for 24 h. Aqueous work-up and purification by chromatography (alumina, pentane/ether 5:1) gave 136 mg (40 %) 10 as a colorless oil. - ¹H-NMR (270 MHz, CDCl₃): δ = 1.07 (m, 3H), 1.31 (m, 1H), 3.73 (s, 3H), 4.58 (s, 1H), 4.88 (bs, 1H), 7.67 (m, 2H), 7.85 (m, 2H). - IR (film): 3470 (NH), 3060, 2960, 1740 (C=O), 1620, 1440, 1430, 1330, 1240, 1150, 1030, 820, 760 cm⁻¹. - MS (70 eV): m/z (%) = 219 (32, M⁺, C₁₂H₁₃NO₃), 177 (50, C₁₁H₉NO₂), 160 (100, C₁₀H₁₀NO), 147 (24, C₉H₉NO). (Found: C, 65.84; H, 6.10; N, 6.33. Calc. for C₁₂H₁₃NO₃ (219.2) C, 65.74; H, 5.89; N, 6.39).

Methyl spiro[cyclopropane-1,2'-tetrahydro-4H-1,4-thiazine]-3'-carboxylate (11): According to the general procedure (see above) a solution of 300 mg (2.1 mmol) 1a in 15 ml dichloromethane was treated with 356 mg (3.15 mmol) 2-aminoethanethiol hydrochloride, 960 mg (7.0 mmol) potassium carbonate and 50 mg (0.14 mmol) crown ether. Work-up and purification by chromatography (alumina) yielded 169 mg (43 %) 11 as a colorless oil. -1H-NMR (270 MHz, CDCL₃): $\delta = 0.90$ (m, 3H), 1.05 (m, 1H), 1.82 (bs, 1H), 2.59 (mc, 1H), 2.83 (mc, 1H), 3.13 (mc, 1H), 3.31 (s, 1H), 3.37 (mc, 1H), 3.75 (s, 3H). - IR (film): 3500 (NH), 3250 (NH), 1720 (C=O), 1260, 1120, 830 cm⁻¹. - MS (70 eV): m/z (%) = 187 (13, M⁺, C₈H₁₃NO₂S⁺), 155 (15, C₇H₉NOS), 128 (100, C₆H₁₀NS), 86 (30, C₄H₆S).

Methyl 4-(*benzoxazolyl*)*butyrate* (12): According to the general procedure (see above) a solution of 360 mg (2.47 mmol) 1a in 15 ml dichloromethane was treated with 330 mg (3.0 mmol) 2-aminophenol, 660 mg (12 mmol) powdered potassium hydroxide and 50 mg (0.14 mmol) crown ether. Work-up after 24 h and purification by sublimation (80 °C/0.01 Torr) gave 242 mg (45 %) 12 as a colorless solid . - ¹H-NMR (270 MHz, CDCl₃): $\delta = 2.19$ (quint, 2H, ${}^{3}J = 7.5$ Hz), 2.45 (t, 2H, ${}^{3}J = 7.5$ Hz), 2.97 (t, 2H, ${}^{3}J = 7.5$ Hz), 3.62 (s, 3H), 7.25 (m, 2H), 7.43 (m, 1H), 7.61 (m, 1H). - IR (KBr): 3100, 2960, 1735 (C=O), 1620, 1580, 1470, 1300, 1250, 1185, 1020, 960, 850, 780, 760 cm⁻¹. - MS (70 eV): m/z (%) = 219 (17, M⁺, C₁₂H₁₃NO₃⁺), 188 (16, C₁₁H₁₀NO₂), 160 (8), 146 (100, C₀H₈NO), 88 (9), 65 (6). (Found: C, 65.93; H, 5.93; N, 6.42. Calc. for C₁₂H₁₃NO₃ (219.2): C, 65.74; H, 5.98; N, 6.39).

7-Aza-9-chloro-4-thia-spiro[2.6]nonan-8-one (13): According to the general procedure (see above) a suspension of 186 mg (1.64 mmol) 2-aminoethanethiol hydrochloride, 560 mg (10.0 mmol) potassium hydroxide and 50 mg (0.14 mmol) crown ether was treated with a solution of 200 mg (1.37 mmol) 1a in 2 ml dichloromethane. Stirring for 24 h under inert gas atmosphere and work-up as usual gave a solid which was further purified by sublimation (80 °C/0.01 Torr), yield 125 mg (48 %) 13, m.p. 86 °C. - ¹H-NMR (270 MHz, CDCl₃): $\delta = 1.00$ (m, 2H), 1.15 (m, 1H), 1.28 (m, 1H), 2.75 (mc, 2H), 3.54 (mc, 1H), 4.06 (mc, 1H), 4.20 (s, 1H), 6.24 (bs, 1H). - ¹³C-NMR (67.93 MHz, CDCl₃, additional DEPT): $\delta = 21.92(-)$, 27.61(-), 33.07(-), 51.49(+), 110.25(+), 119.62(+), 124.07(+), 124.50(+), 141.41(ϕ), 150.86(ϕ), 166.07(ϕ), 173.02(ϕ). - IR (KBr) 3300 (NH), 3000 (NH), 3080, 1670, 1460, 1350, 1250, 1140, 820, 620 cm⁻¹. - MS (70 eV): m/z (%) = 139 (11, M⁺-52), 138 (47), 123 (39), 96 (26), 95 (100), 83 (34), 82 (29), 55 (41). - (Found: 191.0171(2) (MS). Calc. for C₇H₁₀CINOS: 191.0171).

Methyl 4,8-dithiaspiro[2.6]nonan-9-carboxylate (14): According to the general procedure (see above) a solution of 250 mg (1.71 mmol) 1a, 203 mg (1.88 mmol) 1,3-propanedithiol, 112 mg (2.0 mmol) potassium hydroxide and 50 mg crown ether was stirred for 24 h. After addition of 5 ml 0.2 N sodium hydroxide solution, the layers were separated, and the organic layer was treated as usual. Yield 156 mg (42 %) 14 as a slightly colored oil with unpleasant odour. - ¹H-NMR (270 MHz, CDCl₃): δ = 1.01 (m, 3H), 1.19 (m, 1H), 1.78 (m, 2H), 2.51 (m, 2H), 3.72 (s, 3H), 4.27 (s, 1H). - IR (film): 3100, 3020, 2960, 2860, 1750 (C=O), 1440, 1260, 1190, 1160, 730 cm⁻¹. - MS (70 eV): m/z (%) = 218 (3, M⁺, C₉H₁₄O₂S₂⁺), 176 (14, C₈H₁₀OS₂), 159 (100, C₇H₁₁OS₂), 118 (45), C₄H₆OS), 86 (14). - (Found: 218.0435(2) (MS). Calc. for C₉H₁₄O₂S₂⁻: 218.0435).

t-Butyl 2-(1'-benzylaminocyclopropyl)-2-chloroacetate (20): To a solution of 1.15 g (10.7 mmol) benzylamine in 50 ml anhydrous methanol was added dropwise at 0 °C a solution of 2.02 g (10.7 mmol) t-butyl 2-chloro-2cyclopropylidenacetate (1b) (prepared from the free acid and isobutene⁶) in 10 ml methanol. The mixture was stirred for 10 min at 0 °C, the solvent evaporated and the residue purified by filtration over alumina (pentane/ether 3:1), yield 2.11 g (67%) 20 as a colorless oil which crystallized on standing at -20 °C. m.p. 37 °C. - ¹H-NMR (270 MHz, C₆D₆): $\delta = 0.67$ -0.78 (m, 1H), 0.80 (m, 2H), 0.93-1.03 (m, 1H), 1.28 (s, 9H), 2.10 (bs, 1H), 3.78 (d, 1H, ²J = 13 Hz), 3.88 (d, 1H, ²J = 13 Hz), 4.16 (s, 1H), 7.11 (m, 3H), 7.25 (m, 2H). - ¹³C-NMR (67.93 MHz, C₆D₆, additional DEPT): $\delta = 14.64$ (-), 14.89 (-), 27.89 (+), 41.99 (ϕ), 50.69 (-), 64.14 (+), 82.24 (ϕ), 127.09 (+), 127.68 (+), 128.50 (+), 141.36 (ϕ), 167.35 (ϕ). - IR (KBr): 3450 (NH), 2960, 1740 (C=O), 1365, 1020, 970, 890, 840, 730, 690. - MS (70 eV): m/z = 204 (7, M⁺-C₄H₈-C1, C₁₂H₁₄NO₂), 106 (100, C₇H₇N). - (Found: C, 64.75; H, 7.47; N, 4.63; Cl, 11.90. Calc. for C₁₈H₂₂ClNO₂ (295.8): C, 64.97; H, 7.49; N, 4.73; Cl, 11.99).

2-(1'-Benzylaminocyclopropyl)-2-chloroacetic acid (22): A solution of 821 mg (2.78 mmol) 20 in 20 ml anhydrous dichloromethane was treated with 2 ml trifluoroacetic acid and stirred magnetically for 24 h at room temperature. The solvent was evaporated and the remaining traces of trifluoroacetic acid removed under reduced pressure. The remaining crude product was dissolved in ether and crystallized at -20 °C, yield 792 mg (81%) hydrotrifluoroacetate 21 as a colorless solid, m.p. (decomposition) >220 °C. - IR (KBr): 3060, 2800, 1700 (C=O), 1420, 1300, 170, 890, 840, 790, 780, 730, 700.

Reaction of 21 with propene oxide: A solution of 780 mg (2.21 mmol) 21 in 20 ml anhydrous ethanol was treated with 2 ml propene oxide, and the mixture was stirred for 24 h at ambient temperature. The suspension of the aminoacid was kept at -20 °C overnight to complete crystallisation. The solid was collected on a filter, dried by suction, then washed with 5 ml of ether and dried in vacuo, yield 290 mg (55%) 22 as a colorless solid. $^{-1}$ H-NMR (270 MHz, CDCl₃/[D₆]DMSO); $\delta = 0.63$ (m, 1H), 0.78 (m, 1H), 0.97 (m, 2H), 3.78 (d, 1H, ²J = 12.6 Hz), 3.99 (d, 1H, ²J = 12.6 Hz), 4.06 (2-H), 4.27 (bs, 2H), 6.92 (m, 3H), 7.04 (m, 2H). - IR (KBr): 3420 (NH), 2960, 1620 (C=O), 1550, 1450, 1390, 1360, 1310, 1220, 1030, 880, 740, 720, 690. - (Found: C, 60.22; H, 5.93; N, 5.84; Cl, 14.74. Calc. for C₁₂H₁₄CINO₂ (239.7): C, 60.13; H, 5.89; N, 5.84; Cl, 14.79).

Cyclization of 22: Into a suspension of 163 mg (0.64 mmol) 2-chloro-1-methylpyridinium iodide (23) and 129 mg (1.28 mmol) anhydrous triethylamine in 20 ml anhydrous dichloromethane were added 138 mg (0.58 mmol) 22 under inert gas atmosphere over a period of 30 min. The mixture was stirred at room temperature for 2 h, the solvent was evaporated and the residue purified by chromatography (SiO_2 , dichloromethane/methanol 100:1).

Fraction 1 ($R_f = 0.9$): 130 mg colorless solid consisting of two products. The mixture was treated with 20 ml ether and the white solid remaining undissolved was collected on a filter. Yield 58 mg (45%) (E/Z)-5benzylimino-6-chloro-4-oxaspiro[2.3]hexane (25). An analytically pure sample of 25 was obtained by repeated chromatography over 5 g silica gel (1x10 cm, CH₂Cl₂/MeOH 100:1). - ¹H-NMR (270 MHz, [D₆]DMSO): (diastereomer A) $\delta = 1.11$ (m, 2H), 1.33 (m, 2H), 4.31 (d, 1H, ²J = 15.8 Hz), 4.91 (d, 1H, ²J = 15.8 Hz), 5.66 (s, 1H), 7.28 (m, 5H); (diastereomer B) $\delta = 1.33$ (m, 1H), 1.52 (m, 1H), 1.88 (m, 1H), 2.21 (m, 1H), 4.52 (d, 1H, ${}^{2}J = 15.2$ Hz), 4.73 (d, 1H, ${}^{2}J = 15.2$ Hz), 5.61 (s, 1H), 7.28 (m, 5H). - ${}^{13}C$ -NMR (67.93 MHz, CDC1,): (A) $\delta = 17.91$ (-), 21.76 (-), 43.40 (ϕ), 52.35 (-), 64.13 (+), 127.25 (+), 128.06 (+), 128.70 (+), 137.18 (ϕ), 169.29 (ϕ); (B) $\delta = 17.89$ (-), 25.15 (-), 44.52 (ϕ), 54.12 (-), 70.39 (+), 128.61 (+), 128.70 (+), 129.17 (+), 138.00 (ϕ), 168.13 (ϕ). - IR (KBr): 3000, 1670, 1400, 700 cm⁻¹. - MS (70 eV): m/z (%) = 186 (1, M-35, C₁₂H₁₂NO), 158 (2, C₁₁H₁₂N), 91 (100, C₇H₇). - (Found: C, 65.10; H, 5.46; N, 6.26. Calc. for C₁₂H₁₂CINO (221.7): C, 65.02; H, 5.46; N, 6.32; C1, 15.99).

The remaining ether solution was evaporated to yield 66 mg (52 %) 4-benzylamino-6-chloro-4-azaspiro-[2.3]hexane-5-one (24) as a yellowish oil. An analytically pure sample of 24 was obtained by repeated chromatography over 5 g silica gel (1x10 cm, CH₂Cl₂/MeOH 100:1). - ¹H-NMR (270 MHz, CDCl₃): $\delta = 0.67$ (m, 1H), 0.81 (m, 3H), 4.17 (d, 1H, ²J = 15.4 Hz), 4.26 (d, 1H, ²J = 15.4 Hz), 4.79 (s, 1H), 7.22 (m, 5H). - ¹³C-NMR (67.93 MHz, CDCl₃): $\delta = 2.77$ (-), 5.09 (-), 43.62 (ϕ), 50.75 (+), 62.21 (-), 127.73 (+), 127.97 (+), 128.86 (+), 135.19 (ϕ), 163.49 (ϕ). - IR (film): 3090, 3050, 2950, 1780 (C=O), 1400, 1170, 735, 700. (Found: C, 64.95; H, 5.58; N, 6.24; Cl, 15.91. Calc. for C₁₂H₁₂CINO (221.7): C, 65.02; H, 5.46; N, 6.32; Cl, 15.99). Fraction 2 ($R_e = 0.45$): 109 mg N-methyl-2-pyridone.

Methyl 2-chloro-2-[1'-(2"-phenyl-2'-oxoethyl)cyclopropyl]acetate (27): To a solution of 7.30g (50 mmol) 1a and 9.60 g (50 mmol) (1-phenylvinyl)trimethylsilylether 26 in 30 ml dichloromethane was added dropwise at -78 °C a solution of 2.41 ml (22 mmol) titanium tetrachloride in 30 ml dichloromethane. The mixture was stirred at -78 °C for 1 h under inert gas atmosphere. The brown reaction mixture was poured into 200 ml saturated sodium bicarbonate solution and the layers were separated. The aqueous layer was extracted three times with 100 ml portions of dichloromethane, the combined organic layers were washed with 300 ml water and dried over magnesium sulfate. After evaporation of the solvent the crude product was purified by chromatography (SiO₂, petrolether/ether 4:1), yield 5.87 g (44%) 27 as a colorless oil. ¹H-NMR (270 MHz, CDCl₃): $\delta = 0.48-1.30$ (m, 4H), 3.04 (d, 1H, $J_{AB} = 17$ Hz), 3.49 (dd, 1H, $J_{AB} = 17$ Hz, ⁴J = 1.0 Hz), 3.75 (s, 3H), 4.19 (s, 1H), 7.33-8.00 (m, 5H). - ¹³C-NMR (67.93 MHz, CDCl₃, additional DEPT): $\delta = 12.28$, 13.34 (-, C-2'), 20.50 (ϕ , C-1'), 40.84 (-, C-1''), 52.57 (+, OCH₃), 64.81 (+, C-2), 127.96 (+, arom.), 128.51 (+, arom.), 132.97 (+, arom.), 137.23 (ϕ , arom.), 168.47 (ϕ , C-1), 197.67 (ϕ , C-2''). - IR (film): 3060, 3000, 2950, 1760, 1640, 1600, 1450, 1440, 1370, 1280, 1220, 1170, 1040, 920, 800, 770, 690 cm⁻¹. - MS (70eV): m/z (%) = 266 (0.36, M⁺), 231 (11, M-Cl), 159 (9, C₁₁H₁₁O). - (Found: C, 63.55; H, 5.97; Cl, 13.06. Calc. for C₁₄H₁₅ClO₃ (266.7): C, 63.04; H, 5.76; Cl, 13.29).

Methyl 2-azido-2-[1'-(2"-phenyl-2'-oxoethyl)cyclopropyl]acetate (28): A suspension of 1.80g (6.8 mmol) 27 and 2.00 g (30.8 mmol) sodium azide in 50 ml dimethylformamide (DMF) was heated at 80 °C for 12 h. The reaction mixture was poured into 200 ml water and extracted three times with 50 ml portions of dichloromethane. The organic layer was washed with 100 ml water, dried over magnesium sulfate and the solvent was evaporated. Chromatography (SiO₂, petrolether/ether 4:1) of the crude product gave 1.85 g (100%) 28 as a colorless oil. - ¹H-NMR (270 MHz, CDCl₃): $\delta = 0.52-1.23$ (m, 4H,), 3.04 (d, 1H, ²J= 17.6 Hz), 3.28 (dd, 1H, ²J = 17.6 Hz, 4J = 0.7 Hz), 3.78 (s, 3H), 3.96 (s, 1H), 7.42-8.13 (m, 5H). - ¹³C-NMR (67.93 MHz, CDCl₃, additional DEPT): $\delta = 9.45$, 10.49 (-, C-2'), 18.91 (ϕ , C-1'), 41.64 (-, C-1"), 52.11 (+, OCH₃), 66.82 (+, C-2), 127.81 (+, arom.), 128.42 (+, arom.), 132.89 (+, arom.), 137.13 (ϕ , arom.), 168.47 (ϕ , C-1), 197.60 (ϕ , C-2"). - IR (film): 3060, 3010, 2950, 2110, 1740, 1690, 1600, 1580, 1450, 1330, 1260, 1220, 1180, 1030, 750, 690 (m⁻¹. - MS (70 eV): m/z (%) = 231 (0.8, M-N₃), 213 (2.2, M-N₂-MeOH), 199 (1.2, M-N₂-MeOH), 171 (8, M-N₃-MeOH-CO), 159 (6.8, C₁₁H₁₁O).

Methyl spiro[cyclopropane-1.3'-(5-phenyl-3.4-dihydropyrrolenine)]-2'-carboxylate (29a): A slow stream of hydrogen sulfide was passed through a solution of 273 mg (1.0 mmol) 28 in a mixture of 25 ml pyridine, 1 ml triethylamine and 7 ml water kept at 0 °C. After 1 h, the introduction of hydrogen sulfide was ceased, and the reaction mixture was stirred for an additional 12 h at ambient temperature in a closed reaction vessel. After concentration of the reaction mixture under reduced pressure, the residue was purified by chromatography (SiO₂, petrolether/ether 1:1), yield 200 mg (87%) 29a as a colorless oil. - ¹H-NMR (270 MHz, CDCl₂): $\delta = 0.44-0.54$ (m, 4H), 2.95 (d, 1H, $J_{AB} = 17.2$ Hz), 3.30 (dd, 1H, $J_{AB} = 17.2$ Hz, $^{4}J = 2.2$ Hz), 3.72 (s, 3H), 4.63 (s, 1H), 7.30-8.10 (m, 5H). - ¹³C-NMR (67.93 MHz, CDCl₃, additional DEPT): $\delta = 8.74$, 14.93 (-, C-2'), 22.72 (ϕ , C-3'), 44.49 (-, C-1"), 51.33 (+, OCH₃), 79.56 (+, C-2), 127.57 (+, arom.), 128.13 (+, arom.), 130.63 (+, arom.), 133.93 (ϕ , arom.), 171.04 (ϕ , C-1), 176.02 (ϕ , C-2"). - IR (film): 3060, 3020, 3000, 2940, 1740, 1720, 1690, 1660, 1560, 1440, 1330, 1240, 1190, 1160, 1020, 960, 750, 680 cm⁻¹. - MS (70 eV): m/z (%) = 229 (1.8, M⁺), 170 (100, M-CO₂CH₃), 143 (21.7, C₁₄H₁₅NO₂). - (Found: C, 73.17; H, 6.66; N, 6.05. Calc. for C₁₄H₁₅NO₂ (229.3): C, 73.34; H, 6.59; N, 6.11).

Methyl 6-ethoxy-6-methyl-5-phenyl-spirof cyclopropane-1,2'-carbapenam]-3'-carboxylate (31): A solution of 264 mg (1 mmol) (1-ethoxyethylidene)pentacarbonylchromium 30^{24} and 229 mg (1 mmol) 29a in 30 ml anhydrous ether was irradiated with a 200 W daylight lamp at ambient temperature for 6 d. By this time the carbene complex 30 could not be detected by TLC any more. The solvent was evaporated and the residue purified by chromatography (SiO₂, petrolether/ether 1:1), yield 34 mg (10%) 31 as a slightly colored oil, and 173 mg (75%) recovered dihydropyrrolenine 29a. 1 H-NMR (270 MHz, CDCl₃, [NOE²⁸]): $\delta = 0.30-0.43$ (m, 1H), 0.51-0.70 (m, 2H), 0.64 (t, 3H, $^{3}J = 7.0$ Hz), 0.83-0.94 (m, 4H), 1.62 (s, 3H, [1-H^{exo}: 5%]) 2.11 (d, 1-H^{exo}, $J_{A,B} = 12.2$ Hz, [6-Me: 1.2%]), 2.47 (d, 1-H^{endo}, $J_{A,B} = 12.2$ Hz), 3.05-3.20 (m, 1H, OCH₂CH₃), 3.27-3.44 (m, 1H), 3.70 (s, 3H), 4.49 (s, 1H, 3-H, [1-H^{exo}: 1.6%]), 7.21-7.58 (m, 5H, [1-H^{exo}: 2.2%]). - 47 C-NMR (67.93 MHz, CDCl₃, additional DEPT): $\delta = 9.74$ (-), 10.93 (-), 14.86 (+), 18.70 (+), 27.90 (ϕ , C-2), 44.23 (-), 51.94 (+), 62.75 (-), 64.35 (+), 91.08 (ϕ), 126.38 (+), 126.78 (+), 127.64 (+), 140.86 (ϕ), 168.47 (ϕ), 177.44 (ϕ). - IR (film): 3040, 3020, 3000, 2970, 2950, 1765 (C=O), 1450 1380, 1210, 1180, 1140, 1040, 960, 760, 710 cm⁻¹. - MS (70 eV): m/z (%) = 329 (21, M+), 300 (15), 230 (100), 170 (22). - (Found: 329.1623 (MS). Calc. for

C19H23NO: 329.1627).

*Methyl 3-chloro-spiro[cyclopropane-1,4'-1-pyrazoline]-4'-carboxylate (***33a)**: To a solution of 300 mg (2.06 mmol) 1a in 10 ml ether was added at -10 °C an etheral solution of diazomethane (prepared from 2.06 g (20 mmol) N-nitroso-N-methylurea). The mixture was kept in a freezing cabinet (-20 °C) for 20 h, then the solvent was evaporated on a rotary evaporator and the crude product chromatographed over 200 g silica gel (column 5x50 cm, petrolether/ether 2:1), yield 371 mg (98%) **33a.** - ¹H-NMR (270 MHz, CDCl₃): δ = 0.84 - 1.07 (m, 3H), 1.16 - 1.34 (m, 1H), 3.85 (s, 3H), 4.62 (d, 1H, $J_{A,B}$ = 16.1 Hz, 5-H), 4.69 (d, 1H, $J_{A,B}$ = 16.1Hz, 5-H). - ¹³C-NMR (67.91 MHz, CDCl₃): δ = 11.4 (-, cyclopropyl-C), 12.8 (-, cyclopropyl-C), 25.0 (ϕ , C-4), 53.5 (+, CO₃CH₃), 83.6 (-, C-5), 102.2 (ϕ , C-3), 164.8 (ϕ , CO₂CH₃),.- IR (film): 3000, 2950, 2910, 1750, 1530, 1430, 1290, 1240, 1160, 1060, 1030, 1000, 960, 890, 870, 820, 780, 770, 710 cm⁻¹. - MS (NH₈ CI): m/z (%) = 206 (2.9, M+NH₄⁺), 189 (14.1, M+1), 178 (9, M+NH₄⁺-N₂), 161 (64, M+1-N₂), 159 (19, M+1-CH₃OH), 153 (8, M+1-HCl), 145 (37, M+1-CO₂), 129 (24, M+1-N₂-CO₂), 101 (9.7, M+1-N₂-CO-CH₃OH). - (Found: C, 44.35 (44.70); H, 4.85 (4.98); N, 14.56 (14.71). Calc. for $C_7H_9ClN_2O_2$ (188.6): C, 44.58; H, 4.81; N, 14.85).

Cycloaddition of 2-diazopropane²⁶ to 1a: To a solution of 296 mg (2.02 mmol) 1a in 10 ml ether was added at -10 °C a solution of 2-diazopropane in 7 ml xylene/ether (prepared from 1.48 g (20.5 mmol) actonehydrazone²⁶). The mixture was kept in a freezing cabinet (-20 °C) for 24 h, the solvent was removed and the residue chromatographed over 300 g silica gel (column 5x50 cm, petrolether/ether 6:2), yield 433 mg (99%) mixture of 33b and 34b (ratio 92:8 according to its ¹H NMR spectrum). The major isomer was obtained in analytically pure form by crystallization from petrolether/ether (20:1), m.p. 61 °C and assigned to methyl 3-chloro-5,5-dimethyl-spiro[cyclopropane-1,4'-1-pyrazoline]-3-carboxylate (33b) on the basis of its ¹³C-NMR spectrum. - ¹H-NMR (270 MHz, CDCl₃): $\delta = 0.72-0.82$ (m, 1H, cyclopropyl-H), 0.85-0.99 (m, 2H, cyclopropyl-H), 1.15-1.24 (m, 1H, cyclopropyl-H), 1.28 (s, 3H, CH₃), 1.34 (s, 3H, CH₃), 3.83 (s, 3H, OCH₃). - ¹³C-NMR (67.91 MHz, CDCl₃): $\delta = 10.77$ (-, cyclopropyl-C), 13.26 (-, cyclopropyl-C), 23.72 (+, -CH₃), 24.29 (+, -CH₃), 32.82 (ϕ , C-4), 53.50 (+, CO₂CH₃), 90.65 (ϕ , C-5), 104.87 (ϕ , C-3), 165.34 (ϕ , CO₂CH₃). - I⁸Column (2980, 2950, 1740 (C=O), 1540, 1435, 1360, 1310, 1290, 1260, 1060, 1040, 1015, 995, 960, 930, 850, 800, 730 cm⁻¹. - (Found: C, 50.03 (50.00); H, 5.99 (6.01); N, 12.94 (12.95); Cl, 16.36. Calc. for C₉H₁₃CIN₂O₂ (126.7): C, 49.89; H, 6.05; N, 12.93; Cl, 16.36).

The second isomer 34b could be enriched by chromatography on silica gel (petrolether/ether 6:1, $R_{1}(33b) = 0.12$, $R_{1}(34b) = 0.14$) and its spectral data determined in the enriched mixture. $-{}^{1}H$ -NMR (270 MHz, CDCl₃): $\delta = 1.27$ (s, 3H, CH₃), 1.46-1.57 (m, 1H, cyclopropyl-H), 1.66-1.77 (m, 1H, cyclopropyl-H), 1.78 (s, 3H, CH₃), 1.93-2.11 (m, 2H, cyclopropyl-H), 3.78 (s, 3H, OCH₃). $-{}^{13}C$ -NMR (67.91 MHz, CDCl₃): $\delta = 13.95$ (-, cyclopropyl-C), 16.55 (-, cyclopropyl-C), 21.05 (+, $-CH_{3}$), 22.31 (+, $-CH_{3}$), 53.06 (+, $CO_{2}CH_{3}$), 74.22 (\$\phi\$), 75.95 (\$\phi\$), 89.75 (\$\phi\$), 166-91 (\$\phi\$, CO₂CH₃).

Methyl 4-chloro-5.5-diphenyl-spiro[cyclopropane-1.3'-1-pyrazoline]-4'-carboxylate (34c): To a solution of 1.96 g (10 mmol) benzophenonehydrazone was added at room temperature 2.2 g (10.1 mmol) HgO, and the mixture was stirred for 16 h, The red solution of diphenyldiazomethane (32c) was then filtered and added to a solution of 292 mg (2.0 mmol) 1a in 10 ml ether. The mixture was kept at ambient temperature for 48 h and then concentrated on a rotary evaporator. The residue was chromatographed over 200 g silca gel (column 5x50 cm, petrolether/ether 4:1), yield 436 mg (64%) 34c, m.p. 120 °C. - ¹H-NMR (270 MHz, CDCl₃): δ = 1.32-2.19 (m, 4H, cyclopropyl-H), 3.17 (s, 3H, CO₂CH₃), 6.97-7.74 (m, 10H, Ph-H). - ¹³C-NMR (20.15 MHz, CDCl₃): δ = 1.408, 16.80 (-, cyclopropyl-C), 52.73 (+, OCH₃), 76.38 (ϕ , C-3), 77.20 (ϕ , C-4), 104.27 (ϕ , C-5), 127.22, 127.90, 128.05, 128.35 (+, arom.), 137.23, 139.51 (ϕ , arom.), 168.51 (ϕ , CO₃Me). - 1R (KBr): 3050, 3025, 2940, 1750, 1480, 1440, 1240, 1210, 1040, 905, 720, 700 cm⁻¹. - (Found: C, 66.77; H, 4.99; Cl, 10.41; N, 8.16. Calc. for C₁₉H₁₇ClN₂O₂ (340.8): C, 66.96; H, 5.03; Cl, 10.40; N, 8.22).

Crystal structure analysis of 34c;¹⁹ A suitable crystal was grown from a solution of 34c in petrolether/ether. The space group was $P2_1/c$ with a = 1264.2(6), b = 1302.1(6), c = 1101.0(5), $\beta = 108.62(3)^\circ$, V = 1717.51x10⁶ pm³, $\rho = 1.32$ g cm⁻³. 4053 reflections with $2\Theta = 153^\circ$ were recorded on a CAD 4 (Enraf-Nonius) automated four circle diffratometer, CuK α (154.051 pm), graphite monochromator; 3587 unique reflections (2844 with F > $4\sigma(F)$). The structure was solved with direct methods,²⁷ and refined²⁸ to R = 0.078 (R_w = 0.072).

Methyl 2-phenyl-4-(2'-chloroethyl)-5-(4"-nitrophenyl)-pyrrole-3-carboxylate (38): To a solution of 584 mg (4 mmol) 1a and 1.14 g (4.1 mmol) N-(4-nitrophenyl)benzimidacid chloride²⁹ in 10 ml dichloromethane was slowly (within 4 h) added at room temperature a solution of 0.4 g (4 mmol) triethylamine in 25 ml dichloromethane. Precipitation of amine hydrochloride started immediately. The solvent was evaporated and the yellow residue purified by chromatography (SiO₂, petrolether/ether 2:1), yield 626 mg (41%) 38. - ¹H-NMR (270 MHz, CDCl₃): δ = 3.29 (t, 2H, ³J = 7.8 Hz), 3.76 (s, 3H), 3.79 (t, 2H, ³J = 7.8 Hz), 7.30-8.35 (m, 9H), 8.42 (m, 1H). - IR (film): 3330(NH), 3080, 2960, 1730, 1680, 1600, 1520, 1450, 1350, 1260, 1150, 1100, 1060, 1010, 850, 750, 700 cm⁻¹. - MS (70 eV): m/z (%) = 384 (41, M⁺), 348 (30, M-HCl), 335 (27, M-CH₂Cl), 315 (10), 290 (100, M-HCl-CO₂Me+H), 276 (20), 263 (9, M-(NO₂)Ph+H), 255 (7), 241 (9), 230 (15), 167 (13), 150 (30), 143 (19), 127 (18). - (Found: 384.0875(MS). Calc. for C₂₀H₁₇ClN₂O₄: 384.0877.

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